



I.L. MOTORSPORT

Installation Instruction

I.L. Motorsport Instrument Panel

NA0-301332; NA0-301334

10.2020

To install a I.L. Motorsport instrument panel, do the following.

Remove the half shells from the steering column cover.

To do this, loosen the screws in the lower shell. After loosening, the upper and lower shell can be removed.

(Pic. 1/2)



Bild 1



Bild 2

Now loosen the screws on the instrument cover.

The instrument cover is released with a strong jerk towards the steering wheel and then removed.

(Pic 3/4)



Pic 3



Pic 4

The four free fastening screws of the instrument unit are removed and the plugs and speedometer cable on the back are detached from their connections. (Pic 5/6)



Pic 5



Pic 6



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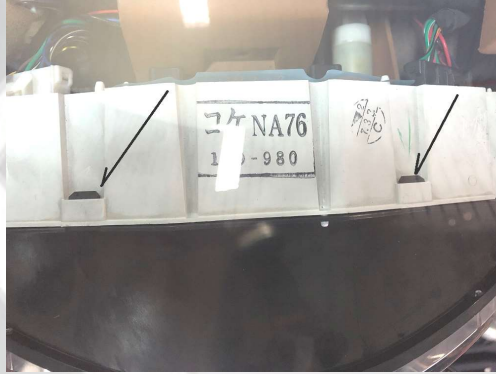
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Remove the original instrument panel by loosening the clips. (Pic 7)



Pic 7

To install the I.L. motorsport cover, the glass and the window for the symbols must be removed from the original instrument cover. (Pic 8/9)



Pic 8



Pic 9

Once the glass and the viewing window have been removed, cut out the enclosed templates within the lines and fix them on the instrument panel. (Pic 10)



Pic 10

Now the 4 mounting holes (\varnothing 4,5mm) for the I.L. Motorsport cover to be drilled. The pre-assembled I.L. Motorsport cover can now be screwed to the original instrument cover. Use the washers and nuts provided.



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In the next step, remove the colored symbol disc that is attached to the instrument unit. (Pic 11)



Pic 11

In order to achieve the appropriate color of the symbols, the bulbs are equipped with colored caps.

The following color caps are attached:

- Green = turn signal (2 pieces)
- Blue = high beam (1 piece)
- Red = battery, brake, hazard warning lights (3 pieces)
- Yellow = rear fog light,
as well as ABS and washer fluid level if available. (3 pieces)

Remove the corresponding bulbs from the back of the instrument unit and attach the corresponding colored caps to them. (Pic 12)

You can recognize the position and color on the removed symbol disc.



Pic 12

Attach the cover to the instrument cluster and reposition it in the dashboard.
Reconnect the speedometer cable and the connector to the instrument unit.

Check the symbol colors by switching on the individual functions.

Secure the instrument cluster to the dashboard with the four screws.

Put the instrument cover and steering column cover back on and fasten them again with the screws.

Note on the glasses

Each of the 5 round instruments is individually backed with specially manufactured glass panes, the coated glasses must be cleaned without aggressive cleaning agents. We source these high-quality glasses directly from Japan. Each glass is slightly tinted, anti-reflective and reduces reflections to a minimum.